## Adhesives

# **Conveyor Belt Repair**

### Step 1

**Prepare surface** – clean and grind out the repair area with a wire brush/wheel. Ensure a profile in the rubber is produced.

#### Step 2

**Clean the surface** – use MEK, Acetone or CoBond's SafeT solvent to clean the repair after grinding.

#### Step 3

**Prime the surface** – mix and brush on 2 coats of CoBond Primer No.6 – allow 20 minutes minimum on the 1st coat and then apply a second coat.

#### Step 4

**Repair the surface** – once the second coat of the Primer is tacky, fill the repair area using CoBond's conveyor repair kit.

#### Step 5

**Finish the surface** – use a scraper blade to smooth out the material to the repair area and feather out the edges. No need to buff once completed.

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